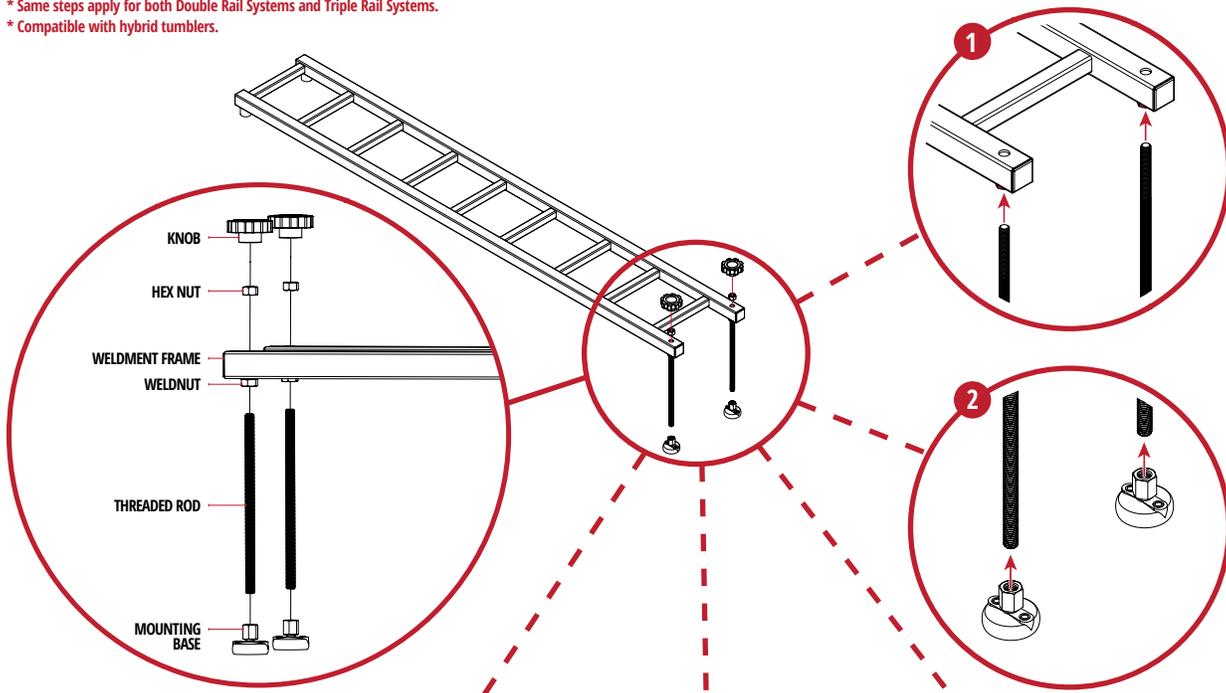


ASSEMBLY - TABLETOP RAIL SYSTEM

* Same steps apply for both Double Rail Systems and Triple Rail Systems.
* Compatible with hybrid tumbler.



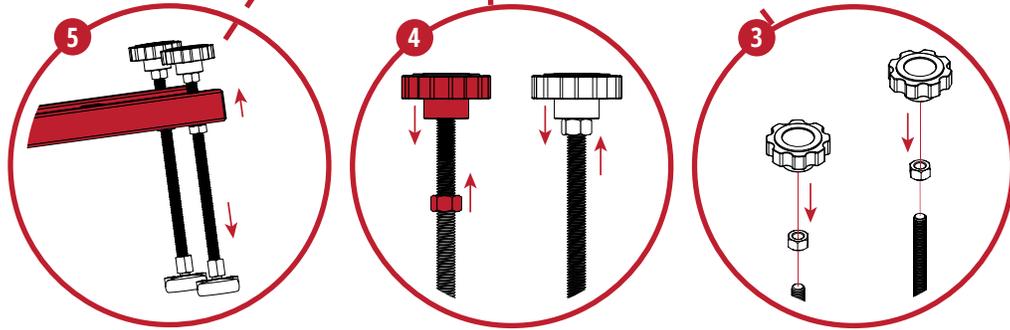
STEP 1
THREADED ROD POSITIONING:
FEED THE THREADED ROD INTO THE WELD NUT IN THE DIRECTION AS THE FIGURE ILLUSTRATES.

STEP 2
MOUNTING BASE:
CONNECT THE MOUNTING BASE TO THE THREADED ROD, ON THE BOTTOM SIDE OF THE FRAME.

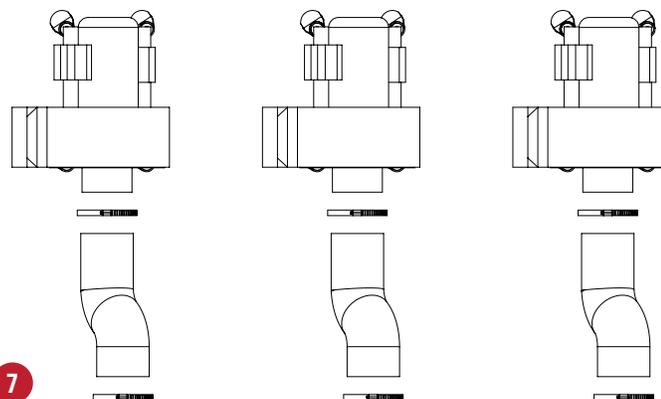
STEP 3
HEX NUT:
THREAD HEX NUT AND KNOB, ON THE OTHER SIDE OF THE THREADED ROD.

STEP 4
KNOB PLACEMENT:
TIGHTEN KNOB TO THREADED ROD, THEN TIGHTEN HEX NUT TO KNOB, TO LOCK THE POSITION.

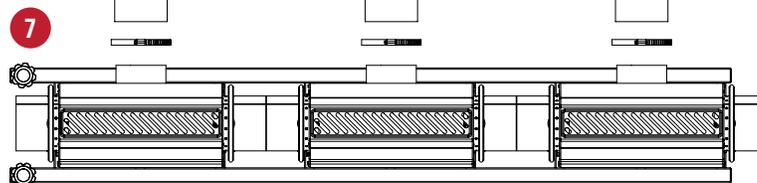
STEP 5
FRAME POSITIONING:
TO ADJUST HEIGHT, FEED THREADED ROD THROUGH THE FRAME, MAKING SURE GAP BETWEEN HEX NUT AND RAIL IS ABOUT 1/2".
KNOB MAY CONFLICT WITH PLASTIC HOPPER IF ABOVE-MENTIONED GAP IS TOO LARGE.



STEP 6
MACHINE POSITIONING:
PLACE MACHINES, FRONT-TO-BACK, ONE BY ONE, OVER THE RAIL, MAKING SURE EACH MACHINE SITS CLOSELY TO THE LOWER SIDE CROSS BAR AND KEEPS A DISTANCE OF 1/6" FROM ONE ANOTHER. KEEP THE MACHINES ALIGNMENT CENTERED TO WELDMENT FRAME.



STEP 7
BLOWER INSTALLATION:
USE HOSES AND CLAMPS TO CONNECT BLOWERS TO EACH UNIT.



LEARN HOW NOW

